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D412-702-343
Job Sheet 204578



Part No: D412-702-343

Job Qty: 1 pcs

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/13/19

Job Tracking No:

Due Date: 1/30/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG DSI9511 REV.A D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	1/30/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S245321

Part: D412-702-343

Job No: 204578

Serial No/Batch: S245321

Revision: A / B

Inspector:

Exp Date:

Instructions: TC STC SH04 - 7 Issue 3, 5A, 6, 8, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31

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110 QC 4	1 pcs	1/30/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	1 pcs	1/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	1 pcs	1/30/20	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 QC 21 - FG	1 pcs	1/30/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 105 - (Pick Kit)

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - (Identify as per dwg & Stock Location: _____)

Identify and pack for shipping as per PPP D412-702-343

Location: _____ PPP Rev: _____

125 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-343 CHG001

130 - (QC21- Final Inspection - Work Order Release)

013789

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5144868
AN4-44A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5056348
CR3212-4-04	Cherry Rivet	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5269337
D3542-1	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5186483
D3571-1	Guide	3 pcs (3 ea)	105-Packaging 1 - Pick Kit	5219158
D3571-3	Guide	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5181867
D3578-041	Doubler	6 pcs (6 ea)	105-Packaging 1 - Pick Kit	5223785
D3610-041	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5182359
D3618-1	Cap	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5019116
D3761-1-041	Hook & Loop Strip	5 pcs (5 ea)	105-Packaging 1 - Pick Kit	5217093
D412-702-059	Grommet	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5081932
D412-702-301	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5225186
D412-702-303	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5209730
D412-702-305	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5235353
D412-702-307	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5206277
D412-702-309	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5228832
MS21042L4	Nut	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5183298
MS24693-S274	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5186498
MS24694-S56	Screw	3 Ea (3 ea)	105-Packaging 1 - Pick Kit	5044220
MS24694-S58	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5113501
MS24694-S60	Screw	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	5113517
NAS1149D0416J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5225590
NAS1149D0463J	Washer	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-10A	4	27	0
	AN4-44A	2	7	0
	CR3212-4-04	12	407	0
	D3542-1	2	10	0
	D3571-1	3	8	0
	D3571-3	2	12	0
	D3578-041	6	48	0
	D3610-041	2	6	0
	D3618-1	2	82	0
	D3761-1-041	5	21	0
	D412-702-059	1	3	0
	D412-702-301	1	3	0
	D412-702-303	1	3	0
	D412-702-305	1	1	0
	D412-702-307	1	1	0
	D412-702-309	1	1	0
	MS21042L4	6	4,026	0
	MS24693-S274	2	100	0
	MS24694-S56	3	62	0
	MS24694-S58	2	58	0
	MS24694-S60	1	84	0
	NAS1149D0416J	4	1,623	0
	NAS1149D0463J	6	5,129	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	MRB (QSI042)
Date : _____	Sequence #: _____	QTY Affected : _____	Disposition	
Description Work Order Deviation				
Completed By				
Lead hand / Supervisor				
QC / QA Coordinator				

Root Cause	FAULT CATEGORY									
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐						
Other/Details:										